

Machine Park:

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Stamping with coil feeder:

Hydraulic double column press Dunkes 400 tons with coil feeder and straightener

Differential travel press Bruderer 300 tons with coil feeder and straightener

Automatic punching press EBU STA-G 250/2000 P2R 250 tons with coil feeder and straightener

Differential travel press Leinhaas 160 tons with coil feeder and straightener

Eccentric press EBU 50 tons with coil feeder and straightener

Stamping and bending:

Hydraulic double column press Dunkes 400 tons

Hydraulic double column press Neff 250 tons

Several hydraulic- and eccentric presses beginning at 40 up to 160 tons

mechanical processing:

2x machining center Mazak HCN 5000 with pallet changer

Machining center Mikron VCE 750

Several drilling machines with- and without multiple-spindle head and leadscrew for thread-cutting

Welding:

2 x welding robot Motoman with rotary-table and CMT-welding source (Fronius)

Spot-welding robot Yaskawa with 3 robots, rotary-table and Bosch welding source

Several spot-welding-machines Schlatter /Cemsa beginning at 25 up to 240 KVA

WIG- and MAG- welding sources Fronius

Laser cutting and nibbling:

Nibbling- / Laser combination Finnpower LP6 / DC025 with automatic loading and discharging

Laser system Byspeed 3015 4400 W CO² High Speed Laser with automatic loading and discharging

Folding:

3x Folding press Weinbrenner GP 200/4050, GP 80/2050, GP 80/2500

Component cleaning:

2x vibratory finishing machine Rösler

Component washing machine Glogar